

Luran® S KR 2864 C

Acrylonitrile Styrene Acrylate + PC

BASF Corporation

Product Description
Easy flowing injection moulding grade with heat resistance for parts with thin walls and/or with adverse flow path/wall thickness ratios (eg mobile phone housings). Available in Europe only.

General	
Material Status	• Commercial: Active
Availability	• Europe
Features	• Good Flow • High Heat Resistance
Uses	• Housings • Thin-walled Parts
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding
Multi-Point Data	• Isothermal Stress vs. Strain (ISO 11403-1) • Shear Modulus vs. Temperature (ISO 11403-2) • Secant Modulus vs. Strain (ISO 11403-1) • Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	25.0	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow	0.30 to 0.70	%	ISO 294-4
Water Absorption			ISO 62
24 hr, 23°C	0.25	%	
Saturation, 23°C	0.60	%	
Equilibrium, 23°C, 50% RH	0.18	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2600	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	63.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	4.6	%	ISO 527-2/50
Nominal Tensile Strain at Break (23°C)	50	%	ISO 527-2/50
Flexural Strength (23°C)	100	MPa	ISO 178
Shear Modulus (23°C)	980	MPa	ISO 537

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	11	kJ/m ²	
23°C	70	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Notched Izod Impact (23°C)	700	J/m	ASTM D256A

Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	110	MPa	ISO 2039-1

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	124	°C	ISO 75-2/B
1.8 MPa, Unannealed	105	°C	ISO 75-2/A
Vicat Softening Temperature			
--	134	°C	ISO 306/A50
--	120	°C	ISO 306/B50
CLTE - Flow (23 to 80°C)	0.000070 to 0.000090	cm/cm/°C	ISO 11359-2
Thermal Conductivity	0.17	W/m/K	ISO 8302

Dongguan Yi-Ming Plastic Chemical Co., Ltd.

如需要更多物性资料请查阅 www.kedisujiao.com

备注：以上原料物性数据由厂家发布,我公司仅提供参考！数据如有变动，请联系原料生产厂家获知。我公司不承担任何法律责任！

Luran® S KR 2864 C
Acrylonitrile Styrene Acrylate + PC
BASF Corporation

Tuesday, December 22, 2009

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohm·cm	IEC 60093
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.10		
23°C, 1 MHz	3.00		
Dissipation Factor			IEC 60250
23°C, 100 Hz	0.0060		
23°C, 1 MHz	0.012		
Comparative Tracking Index (Solution A)	225	V	IEC 60112
Electric Strength	30	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating - UL (1.60 mm)	HB		UL 94

Additional Information

The value listed as Thermal Conductivity, ISO 8302, was tested in accordance with DIN 52612-2.
 Flammability by electrical sources of ignition, IEC 60707, Method BH, 4mm: HB
 Maximum Service Temperature (Short Cycle Operation): 105°C
 Nominal Strain at Break, ISO 527, 50 mm/min, 23°C: >50%

Injection	Nominal Value	Unit
Drying Temperature	100 to 110	°C
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	260 to 300	°C
Mold Temperature	60.0 to 90.0	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

Dongguan Yi-Ming Plastic Chemical Co., Ltd.

如需要更多物性资料请查阅 www.kedisujiao.com

备注：以上原料物性数据由厂家发布,我公司仅提供参考！数据如有变动，请联系原料生产厂家获知。我公司不承担任何法律责任！